

## FIELD OF THE INVENTION

- ## BACKGROUND OF THE INVENTION

10 In these plants, the liquid passes from one filter to another until it exits via the last filter in the plant. This causes bacterial growth in the filters together with a gradual build up of deposits and impurities on the filter elements which can be rendered totally ineffective as this process is irreversible.

One of the purposes of this invention is precisely to remove this drawback in order to obtain a higher performance plant and to prolong the effective functionality of the filter elements.

20 be filtered is fed into the plant first flowing in a given direction and then the fluid is fed into the same plant in the opposite direction, thus avoiding the waste deposits described above on the filter elements of the final filters in this plant, thus prolonging the functional life of the filter membranes

25 direction is complemented with a mix of flows. To this purpose, the plant is  
equipped with valves which regulate the flow of fluid supplied to the plant, and  
which serve also to mix the flow supplied to the plant from different entry points.

30 maximum amount of clean liquid which is also of excellent quality.

Another of the characteristics of the system is that the plant filters are connected directly to each other, without the use of external piping. This simplifies the plant considerably while also reducing the cost to a large extent.

This direct connection between the filters is achieved using the end filterheads of  
5 the body of each filter.

Naturally, in order to achieve the inversion of the fluid direction and the direct connection between the filters, membrane filters are necessary which have a body suitable for this inversion in the liquid direction and the filterheads of these bodies must be prepared for the direct connections.

10 In this system it is preferable to use membrane filters with body under UM 200002987 and with filterheads connected to the body of the filter, in accordance with UM 200002986 and 200100127, which filters have a structure which allows a reversible fluid flow.

These and other characteristics are better displayed in the detailed description  
15 below, accompanied by two pages of drawings showing a practical case and which is mentioned as a practical example of the scope of this invention, though not limited to same:

#### BRIEF DESCRIPTION OF THE DRAWINGS

20 Figures 1 and 2 show a diagram of the plants in a 4-2-1 formation and the recirculation circuit respectively, in which this invention's system is used, figure 3 shows a diagram of a plant using this system with mixing of the fluid flow, and  
figure 4 shows the details of the filters and of its connections used in this system in  
25 a lengthwise section.

#### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Figure 1 shows a plant of the 4-2-1 type, known as a "Christmas Tree", in which the system is used with reversal of the fluid direction under this invention. These 4-  
30 2-1 plants have a first filtering phase in which the fluid is fed to a group - A - of four

membrane filters; in the second phase, the fluid is filtered in a group - B - of two filters and then the fluid is fed into a third phase formed by one - C - filter, while the path of the fluid is shown in broken lines and arrows.

According to this system, the fluid is then fed to the plant in the opposite direction, this new path being represented by broken lines and arrows.

Figure 2 shows a plant of the re-circulation circuit type (single or multi-phase). In this case the plant comprises a group - A- of four filters with the fluid passing through all of them, first flowing in the direction shown by the continuous lines and arrows and then the fluid passes again through the filters but with the flow reversed as shown by the broken lines and arrows.

Figure 3 shows a plant in which the fluid also passes first with the flow in one direction and then in the opposite direction, and also mixes the fluid flows.

This plant comprises filters - 1 - consisting of two filter elements -2- and -3- (figure 4), connected by connector elements -4- and heads -5-, forming four rows of three filters each, with valves in the lower part -6-. This plant achieves complete flow balance within the membrane filtering system, as fluid can be introduced in a regulated fashion at several points of the plant.

As can be seen in figures 1, 2 and 3, in the plants shown, the filters are connected to each other without the need for external piping.

In order to achieve the reversal of the fluid flow, filters should be used with a structure which allows such reversal.

Figure 4 shows the filter and the connections used in the system which is the subject of this invention and which are filters under UM 200002987 and the heads and connecting elements under UM 200002986 and 200100127. These filters -1- comprise several filter elements -2-3- connected to each other coaxially with connection elements -6- to form an assembly which has end parts -7- and -8- at each end, with the entire assembly surrounded by a layer -9- molded over it from glass fiber and resin which after hardening, forms the rigid, cylindrical external surface of the membrane filter body. The heads -5- are connected to the filter bodies by a clamp -10- which has a U section creating two peripheral internal

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edges which fit into peripheral grooves near the filter body ends and the filterhead end opposite the filter body. The connection between the filter bodies using connection elements -4- also comprises clamps -10-.

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